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Services for Production Sites

Drying | Automation | Production Set-up

Edition: 15

## MES thermsol® comIR Carbon Infrared Cartridge Heating System with Radiation Surface of 3 m<sup>2</sup>

Mehler Engineering + Service GmbH has delivered an MES thermsol® comIR Carbon Infrared Cartridge Heating System fitted with extremely fast carbon radiators for heating films for a embossing process in fall 2010. Due to the quick response time, you no longer need to lift off the cartridge or use radiator baffles to protect the film against overheating. A MES thermsol® comIR power control system with an optical temperature sensor and variable width levels provides for temperature-specific and efficient heating of the film during the embossing process while enabling significantly higher production speeds.

## **Characteristics:**

- temperature measurement and control through optical sensors
- · extremely quick activation and deactivation response times
- sectional activation or deactivation
- the edge zone output can be increased as a percentage
- frequency-controlled cooling fans
- integrated interfaces to the stamping machine
- · approx. 40% increase in productivity



Control cabinet and cartridge in the test bay



## **Technical Specifications:**

• installed output: 160 kW

· heated length: 995 mm

heated width: 3.100 mm

type of radiator: carbon; arrangement ensures perfectly

uniform radiation

• no. of individual radiators: 40

• no. of switchable width levels:

 temperature controller: with data recording

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